AC Line Filters

Dual Mode SCN-XV Coils, Automotive Grade

Overview

The KEMET SCN-XV coils are dual mode chokes with a wide variety of characteristics for automotive and industrial application, especially suitable for harsh environment situations. These hybrid coils combine the two functions of normal mode countermeasure and common mode noise suppression in just one coil. Reducing the number of required products ensures cost savings and space efficiency. Our proprietary ferrite core material 7HT provides optimized solutions for high-temperature requirements, and in addition displays high Bs characteristics, and are useful in various noise countermeasure fields.

Applications

- On board charger for EV/PHEV
- Wireless charging systems with 85 kHz
- Medium power drives for steering, air conditioning and mild hybrid 48 V systems
- High voltage automotive and harsh environment industrial EMI filtering

Benefits

- Proprietary 7HT ferrite material
- High rated voltage up to 1,000 V AC/DC
- Operating temperature range from −40°C up to +150°C
- High permeability
- High impedance
- UL 94 V–0 flame retardant rated base and cap
- AEC-Q200 qualified

SCN35XV Type

SCN35SXV Type
## Part Number System

<table>
<thead>
<tr>
<th>SCN</th>
<th>35XV-</th>
<th>100-</th>
<th>1R4</th>
<th>A</th>
<th>015</th>
<th>JH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Series</td>
<td>Dimension Code (See Dimensions)</td>
<td>Rated Current (A)</td>
<td>Wire Diameter (mm)</td>
<td>Windings</td>
<td>Number of Turns</td>
<td>Terminal Base Type</td>
</tr>
<tr>
<td>SCN</td>
<td>35XV 35SXV</td>
<td>xxx- = xx.x A</td>
<td>Examples: 100 = 10.0 A 190 = 19.0 A</td>
<td>R = Decimal point Examples: 1R4 = 1.4 mm 1R9 = 1.9 mm</td>
<td>A = Single 00x = x turns 0xx = xx turns</td>
<td>JH = Horizontal type</td>
</tr>
</tbody>
</table>

## Dimensions – Millimeters

### Figure 1

<table>
<thead>
<tr>
<th>Part Type</th>
<th>Dimensions (mm)</th>
<th>Base Dimensions</th>
<th>Pin Pitch</th>
<th>Recommended Hole Pattern</th>
<th>Figure</th>
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<tbody>
<tr>
<td>SCN35XV-100-1R4A015JH</td>
<td>43.5 34.5 30.00 ±1.0/0.6 3.50 ±0.5 42.5 ±0.5 33.5 ±0.5</td>
<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>1.8 Fig. 1</td>
<td></td>
</tr>
<tr>
<td>SCN35XV-110-1R5A014JH</td>
<td>43.5 34.5 30.00 ±1.0/0.6 3.50 ±0.5 42.5 ±0.5 33.5 ±0.5</td>
<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>2.0 Fig. 1</td>
<td></td>
</tr>
<tr>
<td>SCN35XV-120-1R6A012JH</td>
<td>43.5 34.5 30.00 ±1.0/0.6 3.50 ±0.5 42.5 ±0.5 33.5 ±0.5</td>
<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>2.1 Fig. 1</td>
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</tr>
<tr>
<td>SCN35XV-130-1R7A010JH</td>
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<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>2.2 Fig. 1</td>
<td></td>
</tr>
<tr>
<td>SCN35XV-140-1R8A008JH</td>
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<tr>
<td>SCN35XV-150-1R9A015JH</td>
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<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>1.8 Fig. 1</td>
<td></td>
</tr>
<tr>
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<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>2.0 Fig. 1</td>
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<tr>
<td>SCN35SXV-120-1R5A014JH</td>
<td>43.5 34.5 30.00 ±1.0/0.6 3.50 ±0.5 42.5 ±0.5 33.5 ±0.5</td>
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<td>20.0 25.0 32.0</td>
<td>2.2 Fig. 1</td>
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</tr>
<tr>
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<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>2.5 Fig. 1</td>
<td></td>
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<tr>
<td>SCN35SXV-150-1R8A008JH</td>
<td>43.5 34.5 20.50 ±1.0/0.6 3.50 ±0.5 42.5 ±0.5 33.5 ±0.5</td>
<td>20.0 ±0.5 25.0 ±0.5 32.0 ±0.5</td>
<td>20.0 25.0 32.0</td>
<td>1.8 Fig. 1</td>
<td></td>
</tr>
</tbody>
</table>

1. We do not inspect the lower limit dimension. (Design Guarantee)
2. We do not inspect the terminal base dimension. (Design Guarantee)
3. Inspection by using pin-pitch gauge.
4. Implementation conditions, please confirm that there is no pre-problem.
Magnetic Permeability of Ferrite Material

In order to achieve most efficient noise reduction, it is important to select the material according to the target frequency band. Depending on its magnetic permeability, a particular ferrite material will be effective in a certain frequency band. A schematic representation of the relationship between the magnetic permeability of each material and the corresponding effective band range is shown in Figure 1.

Materials with higher magnetic permeability are effective in the lower frequency range, while those with lower magnetic permeability are effective in the higher frequency range. Thus, Mn-Zn products are mainly used for reducing conduction noise, while Ni-Zn products are commonly used for radiation noise countermeasures.

The effective frequency range varies depending on core shape, size and number of windings. This frequency dependence of the magnetic permeability as shown in the figure serves for reference purposes only and it should be tested on the actual device to determine its effectiveness.

S18H, S15H, 10H, 7H, 7HT, 5H, 5HT, 1400L and 700L are KEMET’s proprietary ferrite material names. Other materials can also be available on request.

Figure 1 - Relationship between the magnetic permeability of each material and its effective frequency range
Material List

Core Structure for 2 Functions

- Both functions of common and differential mode in one package.
- High temperature resistant.
- Superior DC superimposing characteristics.
- Flat top surface for easy access to heat sink.

Common Mode

Differential (Normal) Mode

Magnetic flux is under control based on electromagnetic simulation.

Environmental Compliance

All KEMET AC Line Filters are RoHS Compliant.
# Performance Characteristics

<table>
<thead>
<tr>
<th>Item</th>
<th>Performance Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated Voltage</td>
<td>1,000 VAC/VDC</td>
</tr>
<tr>
<td>Withstanding Voltage</td>
<td>2,400 VAC (2 seconds, between lines)</td>
</tr>
<tr>
<td>Insulation Resistance</td>
<td>&gt; 100 MΩ at 1,000 VDC (between lines)</td>
</tr>
<tr>
<td>Rated Current Range</td>
<td>10 – 19 A</td>
</tr>
<tr>
<td>Rated Inductance Range</td>
<td>0.38 – 2.7 mH ±30%</td>
</tr>
<tr>
<td>Inductance Measurement Condition</td>
<td>100 kHz</td>
</tr>
<tr>
<td>Operating Temperature Range</td>
<td>−40°C to +150°C (include self temperature rise)</td>
</tr>
</tbody>
</table>

## Table 1 – Ratings & Part Number Reference

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Rated Voltage AC/DC (V)</th>
<th>Rated Current (A)</th>
<th>Inductance (Common) 100 kHz (mH) ±30%</th>
<th>Inductance (Normal) 100 kHz (μH) ±20%</th>
<th>DC Resistance/Line (mΩ) ±13%</th>
<th>Temperature Rise (K) Reference</th>
<th>Wire Diameter (mm)</th>
<th>Weight (g) Approximate</th>
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<tbody>
<tr>
<td>SCN35XV-100-1R4A015JH</td>
<td>1,000</td>
<td>10</td>
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<td>SCN35XV-170-1R9A008JH</td>
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<td>17</td>
<td>0.77</td>
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<td>3.25</td>
<td>45</td>
<td>1.9</td>
<td>82.8</td>
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<tr>
<td>SCN35XV-110-1R4A015JH</td>
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<td>11</td>
<td>1.35</td>
<td>11.1</td>
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<td>SCN35XV-120-1R5A014JH</td>
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<td>1.18</td>
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<td>SCN35XV-130-1R6A012JH</td>
<td>1,000</td>
<td>13</td>
<td>0.86</td>
<td>7.6</td>
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<tr>
<td>SCN35XV-150-1R7A010JH</td>
<td>1,000</td>
<td>15</td>
<td>0.60</td>
<td>5.8</td>
<td>3.52</td>
<td>45</td>
<td>1.7</td>
<td>49.6</td>
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<tr>
<td>SCN35XV-190-1R9A008JH</td>
<td>1,000</td>
<td>19</td>
<td>0.38</td>
<td>3.7</td>
<td>2.36</td>
<td>45</td>
<td>1.9</td>
<td>50.0</td>
</tr>
</tbody>
</table>

## Frequency Characteristics

### SCN35XV-100-1R4A015JH

**Common Mode**

![Common Mode Graph](image)

**Normal Mode**

![Normal Mode Graph](image)
Frequency Characteristics cont.

SCN35XV-110-1R5A014JH

SCN35XV-120-1R6A012JH
Frequency Characteristics cont.

SCN35XV-140-1R7A010JH

SCN35XV-170-1R9A008JH
Frequency Characteristics cont.

SCN35SXV-110-1R4A015JH

Common Mode

Normal Mode

SCN35SXV-120-1R5A014JH

Common Mode

Normal Mode
Frequency Characteristics cont.

SCN35SXV-130-1R6A012JH

Common Mode

Normal Mode

SCN35SXV-150-1R7A010JH

Common Mode

Normal Mode
Frequency Characteristics cont.

SCN35SXV-190-1R9A008JH

<table>
<thead>
<tr>
<th>Type</th>
<th>Packaging Type</th>
<th>Pieces Per Box</th>
</tr>
</thead>
<tbody>
<tr>
<td>SCN35XV</td>
<td>Tray</td>
<td>80</td>
</tr>
<tr>
<td>SCN35SXV</td>
<td></td>
<td>100</td>
</tr>
</tbody>
</table>

Handling Precautions

Precautions for product storage
AC Line Filters should be stored in normal working environments. While the chokes themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. Avoid storage near strong magnetic fields, as this might magnetize the product.

For optimized solderability, AC line filters stock should be used promptly and preferably within 6 months of receipt.

Product temperature rise values
The values listed for temperature rise are the result of self-heating in wires when the rated current (commercial frequency) is applied.

When using the product, check and evaluate the value of the core temperature rise under actual operating conditions.
Recommended Solder Condition

Recommend Solder Condition (Reference)

<table>
<thead>
<tr>
<th>Soldering Method</th>
<th>Temperature</th>
<th>Soldering Time</th>
<th>Number of Times</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solder Iron</td>
<td>400°C Maximum</td>
<td>3 Seconds Maximum</td>
<td>2 Times</td>
</tr>
<tr>
<td>Dip Soldering</td>
<td>260°C Maximum</td>
<td>3 Seconds Maximum</td>
<td>2 Times</td>
</tr>
<tr>
<td>Flow Soldering</td>
<td>See Below</td>
<td>See Below</td>
<td>See Below</td>
</tr>
</tbody>
</table>

Flow Soldering Condition

1. Reserve Temperature
2. Preheat Temperature: 80~110°C Time: 120 seconds
3. Soak Temperature: 250°C Time: 8 seconds
4. Cooling

Solder conditions, please confirm that there is no problem.

Temperature Rise Measuring Method

Connect the cable to the CMC by soldering and cool it to room temperature. Also, N1 and N2 are shorted. In order to prevent temperature changes due to air convections, a rated current is applied to the CMC inside the container (container size: about 550 x 450 x 300 mm). At that time, the temperature of the inner diameter of the CMC and the ambient temperature are measured with a thermocouple and recorded with a data logger.

Figure 1 – Measurement System

Figure 2 – Schematics
Temperature Rise Measuring Method cont.

After confirming that the temperature of the CMC has stabilized, turn off the power and calculate the temperature rise value from the measured data using the following formula:

\[ T = (t_2 - t_{a2}) - (t_1 - t_{a1}) \]

And then,

- \( T \): Temperature rising (°C)
- \( t_1 \): Initial temperature of CMC (°C)
- \( t_2 \): Temperature of CMC when current is applied (°C)
- \( t_{a1} \): Initial ambient temperature (°C)
- \( t_{a2} \): Ambient temperature when current is applied (°C)
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